## MULTIPLEX

## **CONSTRUCTION HANDBOOK - WATERPROOFING**

Version 3.1

Print Copy

**Disclaimer** 

This is a print version whereas the structure of the construction handbook may have been adapted for ease of reference.

The handbook app should take precedence in case of any ambiguity.

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### 1. Waterproofing

#### 1.1 General

#### What is waterproofing?

Waterproofing is a thin layer of material that is laid over a surface to prevent the penetration of moisture into buildings or parts therein. The material may be a liquid or a sheet.

This layer is continuous and does not allow water to pass through it. For example, on a flat terrace, a waterproofing membrane is laid on the slab, below the finish tiles.

#### Why do we use waterproofing membrane?

Allowing water to enter building and/or to penetrate behind finishes and into concealed spaces will cause deterioration of the finishes, but more worrisome, the structural fabric of the building.

The deterioration can go unnoticed for years resulting in unhealthy conditions and structural failure. It is common to read articles in the newspapers about balcony collapses. In almost every instance water penetration was the root cause of the collapse. Either by rotting timber framing or corroding reinforcement in concrete. In many of these collapses people have lost their lives.

Any water left standing for 48 hours will promote biological growth, principally mould, but also bacteria. Mould is universally recognised as a danger to human health and the National Construction Code recognises the need to ensure that all buildings are safe to occupy.

Being enshrined in the NCC, we as builders, are legally obliged to ensure the NCC is correctly implemented on all our projects.

#### **Documents and Forms:**

Schedule of High Risk Prototypes, Samples and Tests Report

#### 1.2 Bathrooms

#### Key Considerations

- Material selection
- Preparation
- Installation and application
- Testing

Elements in waterproofing systems include:

- Waterproofing membrane
- Bond breakers and de-bond zones
- Floor Wastes
- Sealant for penetrations
- Water stops and hobs
- Drainage outlets and leak control flanges
- Substrates (floor and wall)
- Falls in substrate and finishes

#### 1.2.1 Design

Internal bathroom design must consider:

- Internal wet area waterproofing shall be generally be in accordance with AS 3740
- Standard MPX 17100 series of drawings.
- Substrates which incorporate a fall to the floor waste.
- Set down of not less than 50 mm (where feasible) and be oversized by up to 20mm each side to allow framing and sheeting to be inside of the set down.
- PT stressing pans and construction joints being avoided.
- Fibre cement sheet linings in all internal shower recesses

Membranes for bathrooms must be:

- Class 3.
- Tested to AS4858
- In accordance with the membrane selection chart

#### 1.2.2 Preparation

#### **Concrete Placement**

During concrete placement, ensure that:

- Falls to wastes are as per concrete outline plans
- Falls are diverted away from doors, service penetrations, upstands etc.
- Set downs are formed correctly (Preferably 50mm below outside finish floor level / water stop angle)
- Leak control flanges:
  - o Are cast in
  - Are finished level with the concrete surfaces or slightly below
  - Have provision for drainage at the structural level.

#### **Concrete Preparation**

- Concrete substrates must:
  - o Have a smooth finish
  - o Be prepared as specified by the membrane manufacturer.
- Confirm moisture content of substrate meets the requirement of the membrane manufacturer.
- Curing compound must not prevent adhesion of the selected membrane. Concrete may require additional preparation, e.g. grinding, shotblasting, etc., to remove contaminants.
- Prepare the concrete to remove:
  - Form release agents
  - o High spots and sharp protrusions
  - o Loose or friable concrete
  - o Offsets
  - o Tie holes
  - o Blow holes greater than or equal to 2mm.
- Cracks greater than 1mm or as specified by the membrane manufacturer, must be routed out and filled flush with a sealant if specified.
- Where retrofitted flanges need to be installed they are to be finished level with or slightly below the concrete surface (cutting out or grinding of finished concrete as required), never higher.

#### Wall Sheeting

Before applying the membrane to wall sheeting:

- Fix studs correctly to ensure wall sheets are structurally sound as per manufacturer's installation guidelines.
  - 6mm FC sheeting screw spacing is determine by tile weight as per manufacture installation guidelines. For example the maximum screw spacing detailed by BGC is 150mm-200mm (refer Figure below)
  - Moisture Resistance (MR) Plasterboard sheeting screw spacing is determine by tile weight as per manufactures installation guidelines For example the maximum screw spacing by CSR is 100mm (refer Figure below)
- Set joints flush, minimum of 2 coats of wet area base coat and paper tape.
- Prepare internal and external corners ready for membrane as per manufacturer's instruction.



- Cut circular penetrations with a hole saw (5mm annular gap).
- Bell out/chamfer penetrations.
- Apply approved sealant around plumbing and wall sheeting to seal annular gaps (e.g. shower head spouts, tap bodies, PVC waste pipes).
- Fill bottom of sheeting gaps as appropriate.



Figure 1: Extract from BGC installation manual - FC Sheeting -



Figure 2: Extract from CSR Gyprock installation manual - Plasterboard fixing to Furring Channel

#### Water Stops

What is a water stop?

A water stop is an aluminium angle used to create a vertical extension of the waterproofing system, forming a barrier to prevent the passage of moisture out of the shower recess and the wet area.

Water stops must:

- Finish above or at the finished floor level (FFL), not below tiles
- Be fitted tight and hard back to the stop bead at doorways
- Be fixed to the slab with epoxy or mechanical fixing
- Have the gap underneath filled with drypack sand/cement
- Be installed at doorways and showers

Refer to MPX Guide to Waterproofing for further information and detailing for water stop angles.

Figure 3: Water Stop diagram from AS3740



(2) Prior to installation of architexe



Figure 4: Part Drawing 17140,

#### **Bond Breakers**

#### What are bond breakers?

A bond breaker, as stated in Australian Standard 3740 is a "system that prevents the membrane bonding to the substrate, bedding or lining"

#### Why is Bond Breaker required?

Bond-breakers allow movement of membranes to cater for differential movements. This will occur at the junction of different materials, and most notably, the:

- Junction of concrete floor and walls
- Vertical internal corners of walls
- Transition from concrete to plastic i.e. cast in leak control flange
- Transition from concrete to aluminium at waterstop angles
- Ends of the waterstop angles and the door frame.
- Cracks in concrete substrate

The bond-breaker material increases the area over which the membrane can elongate.

The bond-breaker material must not adversely affect the performance of the membrane.

#### Bond breakers must be:

- Applied in accordance with manufacturer's recommendations
- Fully cured before membrane is applied over. Check manufacturer's guidelines for curing durations. Compatible with membrane.

#### 1.2.3 Application

#### Priming

Primers must be:

- Applied as per manufacturer's guideline
- Covered within the nominated timeframe
- Applied with the required moisture content
- Compatible with substrates, including leak control flange and other components
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.

#### Membrane

Membranes must be:

- As per the approved sample
- Applied as per manufacturer's instructions taking account of the factors that might impact the membrane performance (e.g. moisture content of the concrete, relative humidity, temperature).
- Not applied when temperate is lower than 5 degrees (refer to manufacturer's guidelines).
- Applied with consideration to the curing time where temperatures are lower than 10 degrees or higher than 30 degrees.
- Completely dry before curing can commence and flood testing or toppings are applied.

Notes:

- Failure to observe this requirement can lead to membrane re-emulsification that requires expensive remedial work.
- There is a fundamental difference between a touch dry membrane and a cured membrane.
- When preparing programs, this time frame must be allowed for.

- Weather and other environmental factors will influence the time it takes for drying and curing.
  - Cold and wet = long time to dry and cure.
  - Hot and dry = fast drying and curing.
  - Enclosed perimeter with little to no cross ventilation = slow drying and curing.

Table 1: An example of temperatures and time for curing but refer to manufacture requirements

Temperature (Degrees Celsius)	Typical Curing Time
4.4 - 12.8C	>72 hours
12.8 - 18.3C	12 to 72 hours
18.3 - 29.4C	6 to 12 hours
29.4C	3 to 4 hours

#### **Film Thickness**

All membranes, rely upon the final film thickness to be able to function as designed. The correct thickness ensures the mechanical properties will be preserved and the membrane will be durable and perform the desired function.

- Liquid membranes must:
  - Be tested with a comb during application to determine the wet film thickness as per Figure (Note: A membrane with 50% solids applied at a thickness of 2mm out of the can will dry out to 1 mm DFT).
  - Be tested using an ultrasound device for cured acrylic and polyurethane membranes to determine the dry film thickness and destructive testing for cured cementitious membranes with a minimum of onetest conducted and an additional test conducted for each 10m2 chosen at random.
  - o Have records of wet and dry film thickness values recorded in the Sub-contractors Checklists



Figure 5: Wet film thickness comb



Figure 6: Ultrasound

Table 2: Exam	ple only of men	brane thickness	for water based	and solvent based PU
Tuble L. LAum	pio only or mon		non mator babot	

Membrane Type	Solids Content	Wet Film Thickness Wall (Microns)	Dry Film Thickness Wall (Microns)	Wet Film Thickness Floor (Microns)	Dry Film Thickness Floor (Microns)
Water based Acrylic (one part liquid)	50-60%	1500 (1.5 ltrs/m2)	750-900	2500 (2.5 ltrs/m2)	1250-1500
Water Based PU modified acrylic	60-70%	1250 (1.25 ltrs/m2)	750-875	2000 (2.0 ltrs/m2)	1200-1400
Solvent-based PU	75-85%	Not recommended	Not recommended	1800 (1.8 ltrs/m2)	1350-1500

#### **Flood Testings**

- Flood testing for a minimum of 24 hours should be undertaken at the following frequency:
  - Minimum 20% of each type of wet area (i.e. bathroom, laundry) but the recommendation is 100%
  - o 100% for shower areas
- Measure the water level at the beginning and end of the flood test
- Carry out visual inspection of all adjoining areas for evidence of leakage.

#### Protection

- Membranes must be fully cured before accepting light traffic, regardless of program pressures.
- Adequate protection (i.e. corflute) must be put in place by the subcontractor to ensure exposed membranes are protected from damage.
- Signage to be clearly posted.
- Physical barriers to be installed to prevent other trades entering areas where membranes are curing or unprotected

#### 1.3 Vinyl Wet Areas

#### **Key Considerations**

- Falls
- Preparation
- Curing of screeds
- Installation and application
- Temporary protection

#### 1.3.1 Design

Vinyl wet area design must consider:

- Standard MPX 17300 series of drawings.
- Falls in the finished vinyl sheet are to be suitable for draining surface water without ponding.
- Falls to ensuite floors are to be 1:80 to 1:100
- Floor wastes located in alignment with the shower head connection point and 600 mm out from the wall.
- Floor wastes being stainless steel or chrome plated brass clamping type purpose made for sheet vinyl.
- Joins being placed away from shower head connection point in the least obtrusive location; preferably behind doors or aligned with the edge of the door frame.
- Floors laid in one piece if practicable.
- Seams, joins, and the like being fully welded and be watertight.
- Seams being true and parallel without gaps and peaking to provide an even and flush finish.

#### **Toppings / Screeds**

Toppings/screeds for vinyl floor must:

- Achieve a compressive strength of 20 MPa and tensile strength of 1.5 MPa. This can be achieved using sand-cement screed with polymer additives, or by using a Granolithic topping.
- Have falls in the finished vinyl sheet that can drain surface water without ponding. Where feasible, falls in shower areas must be 1:60 1:80, other areas 1:80 1:100. In no case is the fall be less than 1:100.
- Be installed with a vapour barrier on slab on ground.

#### **Floor Wastes**

Floor waste must be:

- Stainless steel or chrome plated brass clamping type, purpose-made for sheet vinyl.
- Cast into the slab, topping or screed.

#### Preparation

#### **Material Storage**

- Before laying, vinyl must be left on site in accordance with the timeframe nominated by the manufacturer in order to acclimatise.
- Se stored upright and out of direct sunlight.
- 1.3.2 Application
  - Vinyl must be approved as per project sample submission (needs to be tested to AS 4858).
  - Floor sheets must be laid first and returned up walls by not less than 150mm.
  - Floor and wall junctions must be provided with a compatible pre-manufactured PVC cove with a radius of not less than 25mm.
  - Welded joins must be placed outside the shower recess in the least obtrusive location; preferably behind doors or aligned with the edge of the door frame.
  - Sheet joints must not be placed closer than 300mm from a floor waste.
  - Butterfly joints to corners.



Figure 1: A completed Butterfly Joint, Image copy right of Altro Flooring

#### Protection

- Adequate temporary protection (i.e. plywood or MDF sheeting) must be put in place to ensure the finished vinyl is protected from damage.
- Do not use temporary protection that contains dies or colourants. Only raw board or clear plastic is permitted.

#### 1.4 Podium, Roofs and External Plantrooms

#### Key Considerations

- Falls
- Material selection
- Preparation
- Installation and application
- Testing

#### 1.4.1 Design

Podium and roof design must consider:

- Waterproofing to AS 4654
- Standard MPX 17200 series of drawings.
- Documenting falls
- Bunds/Hobs being provided around floor level penetrations.
- Conduits cast into slabs or walls spread apart with a minimum of 50 mm between each.
- Conduit that are fully enclosed by posts, columns or the like, cut not less than 100 mm above the top of the concrete.
- Conduits brought out via vertical surfaces and be angled down to ensure water drains away from the wall.
- Door openings to internal spaces incorporating a hob at a minimum 100 150mm above the external FSL and in accordance to AS 4654 for threshold heights
- Stair thresholds having the concrete ramped upwards to ensure water flows away from the stairs.
- Stair well edges incorporating a kerb minimum 100-150 mm high and in accordance to AS 4654 for threshold heights
- Floor wastes suitably arranged to prevent the creation of stresses in the slab that can result in cracking.
- Floor wastes being installed using cast iron or stainless steel floor wastes cast into the concrete
- Floor waste location to be coordinated to plant/ plinths
- Note: Electrical, mechanical and hydraulic penetrations from roof plant decks can be a source of water ingress into buildings. Be aware that water can travel along and within conduits, and within lagging and insulation of pipework from external plant areas to internal areas.
- Light pole, steel framing and any post installed item fixed to the concrete must be installed on a concrete plinth at minimum 150 mm high.
- Conduit cast in slab or walls must be spread apart with a minimum of 50mm between each. Conduit ends must be sealed to prevent water entry unless the conduit is fully enclosed by posts, columns, or the like.
- Concrete hobs must be installed around large service penetrations.
- Penetrations should where possible be installed at high points
- Plant and equipment located on a plant room or roof must be installed on a membraned plinth.

Podium and roof membranes must:

- Be tested to AS4654.1 & AS4858.
- Be in accordance with the membrane selection chart

#### 1.4.2 Preparation

#### **Concrete Preparation**

- Concrete substrates must:
  - Have falls 1:80 to 1:100 to the stormwater drainage outlet.
  - Have a smooth finish
  - o Be prepared as specified by the membrane manufacturer.
- Confirm moisture content of substrate meets the requirement of the membrane manufacturer.
- Curing compound must not prevent adhesion of the selected membrane. Concrete may require additional preparation, e.g. grinding, shotblasting, etc., to remove contaminants.
- Prepare the concrete to remove:
  - Form release agents
  - o High spots and sharp protrusions
  - Loose or friable concrete
  - o Offsets
  - o Tie holes
  - Blow holes greater than or equal to 2mm.
- Cracks greater than 1mm or as specified by the membrane manufacturer, must be routed out and filled flush with a sealant if specified.
- Where retrofitted flanges need to be installed they are to be finished level with or slightly below the concrete surface (cutting out or grinding of finished concrete as required), never higher.
- Ponding of water on the substrate must not be present. If there is water ponding on the substrate, the substrate may need to have a topping screed laid to falls before laying the membrane to remove ponding, or additional drainage may need to be installed to drain the ponded water or any other method to avoid ponding.

#### 1.4.3 Application

#### Priming

Primers must be:

- Applied as per manufacturer's guideline
- Covered within the nominated timeframe
- Applied with the required moisture content
- Compatible with substrates, including leak control flange and other components
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.

#### Membranes

Membranes must be:

- As per the approved sample
- Applied as per manufacturer's instructions taking account of the factors that might impact the membrane performance (e.g. moisture content of the concrete, relative humidity, temperature).
- Not applied when temperature is lower than 5 degrees (refer to manufacturer's guidelines).
- Do not apply a membrane when rain is forecast during the curing period
- Applied with consideration to the curing time where temperatures are lower than 10 degrees or higher than 30 degrees.
- Completely dry before curing can commence, and flood testing or toppings are applied.

Notes:

- Failure to observe this requirement can lead to membrane re-emulsification that requires expensive remedial work.
- There is a fundamental difference between a touch dry membrane and a cured membrane.
- When preparing programs, this time frame must be allowed for.
- Weather and other environmental factors will influence the time it takes for drying and curing.
  - Cold and wet = long time to dry and cure.
  - $\circ$  Hot and dry = fast drying and curing.
  - Enclosed perimeter with little to no cross ventilation = slow drying and curing.

#### Table 1: Example temperatures and time for curing

Temperature (Degrees Celsius)	Typical Curing Time
4.4 - 12.8C	>72 hours
12.8 - 18.3C	12 to 72 hours
18.3 - 29.4C	6 to 12 hours
29.4C	3 to 4 hours

#### Film Thickness

All membranes, both sheet and liquid, rely upon the final film thickness to be able to function as designed. The correct thickness ensures the mechanical properties will be preserved and the membrane will be durable and perform the desired function.

- Liquid membranes must:
  - Be tested with a comb during application to determine the wet film thickness as per Figure (Note: A membrane with 50% solids applied at a thickness of 2mm out of the can will dry out to 1 mm DFT).
  - Be tested using an ultrasound device for cured acrylic and polyurethane membranes to determine the dry film thickness. For cured cementitious membranes a destructive test must be conducted, with a minimum of one test and an additional test conducted for each 10m2 chosen at random.
  - o Have records of wet and dry film thickness values recorded in the Sub-contractors Checklists.

#### Spark/Holiday Test

Spark/Holiday testing (in lieu of flood test) must be:

• Conducted when the selected membrane is compatible i.e. polyurethane

#### **Tensile/Pull Off Test**

Tensile/pull off tests must be:

- Conducted for all external applied membranes where solvent borne polyurethanes, plural component elastomers are applied and screeds are not applied
- Conducted at frequencies based on a risk assessment or as follows:
  - Greater than 10 m2 and less than 30m2 2 test sites
  - $\circ~$  Greater than 30m2 and less than 100m2 3 test sites
  - Exceeding 100m2 3 test sites plus 1 test site for each additional 100m2

#### **UV Protective Coatings and Slip Resistance**

- Applied as per manufacturer's guideline
- Applied to membrane within the nominated timeframe
- Applied once membrane has cured and surface is dry

- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.
- Achieve the requirement of the UV protection underlying membrane
- Achieve requirement Slip resistance for all trafficable area I.e. on top of lift

#### Joints

What are temporary movement, permanent movement and construction joints?

**Temporary movement joints** are deliberate discontinuities in structural members, usually slabs and beams that allow initial shrinkage of concrete to take place. These joints are then locked together at a point in time specified by the structural engineer. Locked together, they continue to transfer shear, but prevent further movement taking place.

**Permanent movement joints** are deliberate discontinuities between structural members, usually slabs and beams. They are provided to allow movement of the structure for long and short term effects such as thermal movement and long term creep. Permanent movement joints are notorious failure points in a waterproofing system. Changes in direction should be avoided in the structural design if possible.

A construction joint (a.k.a. a cold joint) is an interface between two concrete pours.

Waterproofing of joints often fails because of an insufficient allowance for movement in the membrane system.

#### **Temporary Movement and Construction Joints**

Even when locked, minor movement will continue and will need to be considered in the waterproofing system.

#### Construction joints and temporary joints in substrates must:

- Be saw cut or routed out,
- Have bond breakers installed to allow for ongoing movement.



Figure 1: A Sure Lok used for TMJs, image copyright of SRG

#### **Permanent Movement Joints**

Permanent movement joints must:

- Have elastomeric bandages
- Be confirmed with the structural engineer or slab designer to determine the maximum expected movement at the joint, and ensure sufficient slack loop remains in the bandage to accommodate this movement.
- Have consideration for changes in direction and transition
- Ensure substrate to which it is affixed is cleaned and primed
- Ensure waterproofing is immediately protected from mechanical damage
- Have gutters (PVC or stainless) installed under permanent movement joints.

#### **Services Penetrations**

- Electrical conduits and irrigation pipes must be raised above the base (not less than 50mm) with sufficient separation to allow the application of membrane in between (nominal 50mm).
- Be limited in number.

• Be installed in conduits with all joints and ends sealed.

#### Steel posts, Columns, Light Poles, Guy Wires and the Like

Steel posts, columns, light poles, guy Wires and the like must be:

- Installed on plinths of reinforced concrete, refer to 17213 for Guy Wire details
- On hobs raised as high as practicable, refer to 17212 for post details
- Held down only with chemical anchors
- Waterproofed before and after casting plinth.

#### 1.5 Balconies

#### **Key Considerations**

- Material selection
- Preparation
- Installation and application
- Testing

#### 1.5.1 Design

Balconies design must consider:

- Waterproofing to AS 4654
- Standard MPX 17200 series of drawings
- Membrane termination height sufficient to prevent water entering the building and is to be provided by the Architect or Facade Engineer. Minimum requirements are specified in AS4654.2 Appendix A, Table A1.
- Provision of a hob to the outboard edge of not less than 150 mm above finished tile level.

Balcony membranes must:

- Be tested to AS4654.1 & AS4858.
- Be in accordance with the membrane selection chart

#### 1.5.2 Preparation

#### **Concrete Preparation**

- Concrete substrates must:
  - o Have a smooth finish
  - o Be prepared as specified by the membrane manufacturer.
- Confirm moisture content of substrate meets the requirement of the membrane manufacturer.
- Curing compound must not prevent adhesion of the selected membrane. Concrete may require additional preparation, e.g. grinding, shotblasting, etc., to remove contaminants.
- Prepare the concrete to remove:
  - Form release agents
  - o High spots and sharp protrusions
  - Loose or friable concrete
  - o Offsets
  - o Tie holes
  - o Blow holes greater than or equal to 2mm.
- Cracks greater than 1mm or as specified by the membrane manufacturer, must be routed out and filled flush with a sealant if specified.
- Where retrofitted flanges need to be installed they are to be finished level with or slightly below the concrete surface (cutting out or grinding of finished concrete as required), never higher.

#### **Bond Breakers**

#### What are bond breakers?

A bond breaker, as stated in Australian Standard 4654 is a "system that prevents the membrane bonding to the substrate, bedding or lining"

#### Why is Bond Breaker required?

Bond-breakers allow movement of membranes to cater for differential movements. This will occur at the junction of different materials, and most notably, the:

- Junction of concrete floor and walls
- Vertical internal corners of walls
- Transition from concrete to plastic i.e. cast in leak control flange
- Cracks in the substrate
- Transition from concrete to aluminium at waterstop angles
- Ends of the waterstop angles and the door frame.

The bond-breaker material increases the area over which the membrane can elongate.

The bond-breaker material must not adversely affect the performance of the membrane.

#### Bond breakers must be:

- Applied in accordance with manufacturer's recommendations
- Fully cured before membrane is applied over
- Compatible with membrane.

#### 1.5.3 Application

#### Priming

Primers must be:

- Applied as per manufacturer's guideline
- Covered within the nominated timeframe
- Applied with the required moisture content
- Compatible with substrates, including leak control flange and other components
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.

#### Membranes

Membranes must be:

- Turned up and over the hob or set down
- Returned into the spitter not less than 25mm
- As per the approved sample
- Applied as per manufacturer's instructions taking account of the factors that might impact the membrane performance (e.g. moisture content of the concrete, relative humidity, temperature).
- Not applied when temperate is lower than 5 degrees (refer to manufacturer's guidelines).
- Applied with consideration to the curing time where temperatures are lower than 10 degrees or higher than 30 degrees.
- Completely dry before curing can commence, and flood testing or toppings are applied.

#### Notes:

- Failure to observe this requirement can lead to membrane re-emulsification that requires expensive remedial work.
- There is a fundamental difference between a touch dry membrane and a cured membrane.
- When preparing programs, this time frame must be allowed for.
- Weather and other environmental factors will influence the time it takes for drying and curing.
  - Cold and wet = long time to dry and cure.

- Hot and dry = fast drying and curing.
- Enclosed perimeter with little to no cross ventilation = slow drying and curing.

Table 1: Example temperatures and time for curing

Temperature (Degrees Celsius)	Typical Curing Time
4.4 - 12.8C	>72 hours
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18.3 - 29.4C	6 to 12 hours
29.4C	3 to 4 hours

#### **Film Thickness**

All membranes, rely upon the final film thickness to be able to function as designed. The correct thickness ensures the mechanical properties will be preserved and the membrane will be durable and perform the desired function.

Liquid membranes must:

- Be tested with a comb during application to determine the wet film thickness as per Figure (Note: A
  membrane with 50% solids applied at a thickness of 2mm out of the can will dry out to 1 mm DFT).
- Be tested using an ultrasound device for cured acrylic and polyurethane membranes to determine the dry film thickness and destructive testing for cured cementitious membranes with a minimum of one test conducted and an additional test conducted for each 10m2 chosen at random.
- Have records of wet and dry film thickness values recorded in the Sub-contractors Checklists.

#### **Overflows and Spitters**

Overflows and spitters must be:

- Installed as per hydraulic engineer's drawings
- Angled downwards to the outside of the building
- Installed above primary drainage and below internal SSL (structural slab level).
- Installed with a recess of 10mm x 10mm for sealant application.



Figure 3: Part drawing 17221, Spitters and Overflows, from MPX Guide to Waterproofing

#### Downpipes

Downpipes must be:

- Fitted with a safe waste tray.
- Have the membrane turned up the downpipe to finish at the finished floor level (FFL).



Figure 4: Example of a safe waste tray

#### 1.6 Planter Boxes

#### **Key Considerations**

- Falls
- Drainage and Overflows
- Material Selection
- Penetrations
- Preparation
- Installation and Application

#### 1.6.1 Design

Planter boxes design must consider:

- Davit arms and other life safety devices not being incorporated within the planter located outside.
- Waterproofing to AS 4654
- Standard MPX 17200 series of drawings and
- Construction from cast in-situ reinforced concrete (Note: Concrete blockwork, reinforced and grouted, is permitted if joints are flush and a plural component membrane is used).
- Base graded to fall to a floor waste.
- Pipes or conduits being located through walls rather than the base
- Pipes or conduits being located not less than 50mm above the floor and spread apart.
- Stand pipes, light poles or similar being only on plinths.

Planter box membranes must:

- Be tested to AS4654.1 & AS4858.
- Be in accordance with the membrane selection chart
- Be resistant to root attack

#### Drainage

Planter boxes must have drainage:

- Dimensioned as per the hydraulic engineer's details
- With a clean out or inspection opening (IO) provided below planter
- With a clean out riser up to soil level.

#### Overflows

Planter boxes must have overflows:

- Dimensioned as per the hydraulic engineer's details
- 50mm above the finished soil level
- Protected from blockages caused by soil or mulch

They should also include a clean out or inspection opening (IO) provided below the planter unless the pipe can be cleared or rodded from above.

#### **Services Penetrations**

Electrical conduits and irrigation pipes must be:

- Raised above the base (not less than 50mm) with sufficient separation to allow the application of membrane in between (nominal 50mm)
- Limited in number

• Designed in accordance with the drawings 17209, 17210, & 17211

#### 1.6.2 Preparation

#### **Concrete Preparation**

- Concrete substrates must:
  - Have falls to the stormwater drainage outlet.
  - o Be prepared as specified by the membrane manufacturer.
- Confirm moisture content of substrate meets the requirement of the membrane manufacturer.
- Curing compound must not prevent adhesion of the selected membrane. Concrete may require additional preparation, e.g. grinding, shotblasting, etc., to remove contaminants.
- Prepare the concrete to remove:
  - o Form release agents
  - o High spots and sharp protrusions
  - o Loose or friable concrete
  - o Offsets
  - o Tie holes
  - o Blow holes greater than or equal to 2mm.
- Cracks greater than 1mm or as specified by the membrane manufacturer, must be routed out and filled flush with a sealant if specified.

#### **Concrete Block Walls**

Concrete block planter boxes must:

• Have the internal face of the joints struck flush

#### **Bond Breakers**

#### What are bond breakers?

A bond breaker, as stated in Australian Standard 4654 is a "system that prevents the membrane bonding to the substrate, bedding or lining"

#### Why is Bond Breaker required?

Bond-breakers allow movement of membranes to cater for differential movements. This will occur at the junction of different materials, and most notably, the:

- Junction of concrete floor and walls
- Vertical internal corners of walls
- Transition from concrete to plastic i.e. cast in leak control flange
- Transition from concrete to aluminium at waterstop angles
- Ends of the waterstop angles and the door frame.

The bond-breaker material increases the area over which the membrane can elongate.

The bond-breaker material must not adversely affect the performance of the membrane.

#### Bond breakers must be:

- Applied in accordance with manufacturer's recommendations
- Fully cured before membrane is applied over
- Compatible with membrane.

#### 1.6.3 Application

#### Priming

Primers must be:

- Applied as per manufacturer's guideline
- Covered within the nominated timeframe
- Applied with the required moisture content
- Compatible with substrates, including leak control flange and other components
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.

#### Membranes

Membranes must be:

- Terminated in accordance with the manufacturer's guidelines
- Applied as per manufacturer's instructions taking account of the factors that might impact the membrane performance (e.g. moisture content of the concrete, relative humidity, temperature).
- Not applied when temperature is lower than 5 degrees (refer to manufacturer's guidelines).
- Applied with consideration to the curing time where temperatures are lower than 10 degrees or higher than 30 degrees.
- Do not apply a membrane when rain is forecast during the curing period
- Completely dry before curing can commence and flood testing or toppings are applied.

Notes:

- Failure to observe this requirement can lead to membrane re-emulsification that requires expensive remedial work.
- There is a fundamental difference between a touch dry membrane and a cured membrane.
- When preparing programs, this time frame must be allowed for.
- Weather and other environmental factors will influence the time it takes for drying and curing.
  - Cold and wet = long time to dry and cure.
  - Hot and dry = fast drying and curing.
  - Enclosed perimeter with little to no cross ventilation = slow drying and curing.

Table 1: Example temperatures and time for curing

Temperature (Degrees Celsius)	Typical Curing Time
4.4 - 12.8C	>72 hours
12.8 - 18.3C	12 to 72 hours
18.3 - 29.4C	6 to 12 hours
29.4C	3 to 4 hours

#### Film Thickness

All membranes, rely upon the final film thickness to be able to function as designed. The correct thickness ensures the mechanical properties will be preserved and the membrane will be durable and perform the desired function.

#### Liquid membranes must:

- Be tested with a comb during application to determine the wet film thickness as per Figure (Note: A membrane with 50% solids applied at a thickness of 2mm out of the can will dry out to 1 mm DFT).
- Be tested using an ultrasound device for cured acrylic and polyurethane membranes to determine the dry film thickness with a minimum of one test conducted and an additional test conducted for each 10m2 chosen at random.

Have records of wet and dry film thickness values recorded in the Sub-contractors Checklists.

#### UV Protective Coating requirement where membrane is exposed to sun light

UV Protective Coating must be:

- Applied as per manufacturer's guideline
- Applied to membrane within the nominated timeframe
- Applied once membrane has cured and surface is dry
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.
- Achieve the requirement of the UV protection underlying membrane

#### Protection and Drainage Cell

• Drainage cells must be installed vertical, horizontal and wrapped in geo-fabric

#### **Services Penetrations**

Electrical conduits and irrigation pipes must be:

• Installed in conduits with all joints and ends sealed.

#### Steel posts, Columns, Light Poles, Guy Wires

Steel posts, Columns, Light Poles, Guy Wires and the like must be:

- Installed on plinths of reinforced concrete, refer to Dwg. 17213 for Guy Wire details
- Hobs raised as high as practicable, refer to Dwg. 17212 for post details
- Held down only with chemical anchors
- Waterproofed.

#### 1.7 Internal Plant Rooms

#### Key Considerations

- Material Selection
- Preparation
- Installation and Application
- Testing

#### 1.7.1 Design

Plant room design must consider:

- Waterproofing to AS 4654
- Standard MPX 17400 series of drawings.
- Falls and drainage outlets arranged to ensure adequate drainage around plinths and other encumbrances
- Floor waste location to be coordinate to plant/plinth
- Drainage outlets cast in and made from cast iron or stainless steel.
- Bunds must be provided around all floor level penetrations
- Water discharge from the plant and equipment must be drained into waterproofed bunds
- Plant must be mounted on plinths
- Plinth location and sizing must never result in trapped water
- Plinth location must never be closer than 100 mm from any other plinth, wall, column, etc.
- Steel framing must be installed on pedestals, minimum 150mm high or above overflows. Conduits cast into slabs or walls spread apart with a minimum of 50 mm between each.
- Conduits that are fully enclosed by posts, columns or the like, cut not less than 100 mm above the top of the concrete.
- Conduits brought out via vertical surfaces and be angled down to ensure water drains away from the wall.
- Door openings to internal spaces incorporating a hob at a minimum 100 to 150mm above the FSL.
- Incorporate a ramp and grated drain to door openings where a hob cannot be installed
- Stair thresholds having the concrete ramped upwards to ensure water flows away from the stairs.
- Stair well edges incorporating a kerb minimum 150 mm high.
- Floor wastes suitably arranged to prevent the creation of stresses in the slab that can result in cracking.

#### Plant room membranes must:

- Tested to AS4654.1 & AS4858 where used externally
- Be in accordance with the membrane selection chart

#### 1.7.2 Preparation

#### **Concrete Preparation**

- Concrete substrates must:
  - Have falls 1:80 to 1:100 to the stormwater drainage outlet.
  - o Have a smooth finish
  - o Be prepared as specified by the membrane manufacturer.
- Confirm moisture content of substrate meets the requirement of the membrane manufacturer.

- Curing compound must not prevent adhesion of the selected membrane. Concrete may require additional preparation, e.g. grinding, shotblasting, etc., to remove contaminants.
- Prepare the concrete to remove:
  - o Form release agents
  - High spots and sharp protrusions
  - Loose or friable concrete
  - o Offsets
  - o Tie holes
  - o Blow holes greater than or equal to 2mm.
- Cracks greater than 1mm or as specified by the membrane manufacturer, must be routed out and filled flush with a sealant if specified.
- Where retrofitted flanges need to be installed they are to be finished level with or slightly below the concrete surface (cutting out or grinding of finished concrete as required), never higher.

#### **Bond Breakers**

What are bond breakers?

A bond breaker, as stated in Australian Standard 4654 is a "system that prevents the membrane bonding to the substrate, bedding or lining"

#### Why is Bond Breaker required?

Bond-breakers allow movement of membranes to cater for differential movements. This will occur at the junction of different materials, and most notably, the:

- Junction of concrete floor and walls
- Vertical internal corners of walls
- Transition from concrete to plastic i.e. cast in leak control flange
- Cracks in the substrate
- Transition from concrete to aluminium at waterstop angles
- Ends of the waterstop angles and the door frame.

The bond-breaker material increases the area over which the membrane can elongate.

The bond-breaker material must not adversely affect the performance of the membrane.

#### Bond breakers must be:

- Applied in accordance with manufacturer's recommendations
- Fully cured before membrane is applied over
- Compatible with membrane.

#### 1.7.3 Application

#### Priming

Primers must be:

- Applied as per manufacturer's guideline
- Covered within the nominated timeframe
- Applied with the required moisture content
- Compatible with substrates, including leak control flange and other components
- Only applied when the air temperature is higher than 5 degrees or as specified by the manufacturer.

#### Membranes

Membranes must be:

- As per the approved sample
- Applied as per manufacturer's instructions taking account of the factors that might impact the membrane performance (e.g. moisture content of the concrete, relative humidity, temperature).
- Not applied when temperate is lower than 5 degrees (refer to manufacturer's guidelines).
- Applied with consideration to the curing time where temperatures are lower than 10 degrees or higher than 30 degrees.
- Completely dry before curing can commence and flood testing or toppings are applied.

Notes:

- Failure to observe this requirement can lead to membrane re-emulsification that requires expensive remedial work.
- There is a fundamental difference between a touch dry membrane and a cured membrane.
- When preparing programs, this time frame must be allowed for.
- Weather and other environmental factors will influence the time it takes for drying and curing.
  - Cold and wet = long time to dry and cure.
  - Hot and dry = fast drying and curing.
  - Enclosed perimeter with little to no cross ventilation = slow drying and curing.

Table 1: Example temperatures and time for curing

Temperature (Degrees Celsius)	Typical Curing Time
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18.3 - 29.4C	6 to 12 hours
29.4C	3 to 4 hours

#### **Film Thickness**

All membranes, rely upon the final film thickness to be able to function as designed. The correct thickness ensures the mechanical properties will be preserved and the membrane will be durable and perform the desired function.

#### Liquid membranes must:

- Be tested with a comb during application to determine the wet film thickness as per Figure (Note: A membrane with 50% solids applied at a thickness of 2mm out of the can will dry out to 1 mm DFT).
- Be tested using an ultrasound device for cured acrylic and polyurethane membranes to determine the dry film thickness with a minimum of one test conducted and an additional test conducted for each 10m2 chosen at random.
- Have records of wet and dry film thickness values recorded in the Sub-contractors Checklists.

#### Penetrations

- Conduits cast into slabs or walls must:
  - Be spread apart with a minimum of 50mm between each.
  - Have ends sealed to prevent water unless the conduit is fully enclosed by posts, columns, or the like.
- Conduits must be brought out via vertical surfaces and be angled down to ensure water drains away from the wall (whenever practicable).

#### 1.8 Below Grade Waterproofing

#### **Key Considerations**

- Material Selection
- Joints and penetrations
- Preparation
- Installation and Application
- Testing
- Ongoing inspection and maintenance

#### 1.8.1 Design

Determine with Client what strategy is to be implemented:

- Total exclusion (entirely dry internal environment)
- A system of control (some water entry and damp patches acceptable)
- A combination of the two.

Below grade design must consider:

- Standard MPX 17600 series of drawings
- Adequately sized (minimum 600mm x 600mm) access panels provided for cavities greater than 600mm and at a minimum 4m centres where cavity is less than 600mm centres
- Cavities as a confined space.
- Hobs cast in monolithically with the floor where practicable.
- Falls to drainage outlets

Basement slabs in contact with stone must:

- Have cut rock faces with intermediate basement slabs set back with a minimum gap of 50 mm. Consider netting to prevent rock fall from bridging the gap.
- Have a slab soffit with a drip groove cast in. As an alternative, a diverter may be used.

Penetrations must:

- Be detailed and installed to prevent water entry.
- Have puddle flanges
- Have hydrophilic wraps and seals
- Slope away from the building.
- Not be located hard to the floor or slab soffit.

Subsoil drains must:

- Have access to clean out subsoil drains as required by AS3500.3 Clause 7.4.1. This includes not just the pipe, but any walls etc. that may conceal the drain.
- Use a geo-fabric over the gravel fill to capture sediment from decomposing from the stone above.

Below grade membranes must:

- Be in accordance with the membrane selection chart
- Withstand the water pressure exerted as a result of hydrostatic head pressure created by water.
- Provide an effective barrier to the passage of liquid water and water vapour from the ground.
- Be able to resist the passage of moisture into the building.

#### 1.8.2 Application

Dry facing walls placed in front of cut rock faces

- Loose and friable rock must be removed before covering over. A piece of fractured rock falling against the wall will "wick" water from the cut face and result in damp patches.
- Projections that may allow water to drip from height and splash onto the back of the wall must be removed.

## 1.9 Swimming Pool and Recreational Wet Areas

Refer to Guide to Swimming Pools

1.10 Appendix 1 - MPX Standard Details - Internal Wet Areas

DRAWING INDEX:

- 17100 Drawing Index and Notes
- 17101 Typical Layout Separate Shower
- 17102 Typical Layout Shower Over Bath
- 17103 DELETED
- 17104 Metal Door Frame Details
- 17105 Metal Door Frame Details Section
- 17106 Cavity Door Details Plan View
- 17107 Cavity Door Details Section Through Threshold
- 17108 Floor Wall Junction
- 17109 Floor Wall Junction
- 17110 DELETED
- 17111 Bath Tub Installation, Insert Bath Detail & Bath Front
- 17112 Insert Bath Wall Detail
- 17113 Bath Tub Installation Details Plastic Inset Bath No Shower Over
- 17114 Bath Tub Installation Details Plastic Inset Bath With Shower Over
- 17115 Bath Tub Installation Details Plastic Rimmed Bath With Shower Over
- 17116 DELETED
- 17117 Bath Tub Installation Details Free Standing Bath With Shower Over
- 17118 Bath Tub Installation Details Detail 1 From 17113
- 17119 Bath Tub Installation Details Detail 2 From 17113
- 17120 Bath Tub Installation Details Detail 3 From 17113

NOTES:

- . Dimension provided are nominal.
- 2. Some details may be shown exagerated or exploded to provide clarity.



Multiplex Standard Details -Internal Wet Areas

DRAWING INDEX:

- 17120 Bath Tub Installation Details Detail 3 From 17113 17121 - Bath Tub Installation Details - Detail 4 From 17113 17122 - Bath Tub Installation Details - Detail 5 From 17114 17123 - Bath Tub Installation Details - Detail 6 From 17114 17124 - Bath Tub Installation Details - Detail 7 From 17115 17125 - Bath Tub Installation Details - Detail 8 From 17115 17126 - Bath Tub Installation Details - Detail 9 From 17115 17127 - Bath Tub Installation Details - Detail 10 From 17115 17128 - Bath Tub Installation Details - Elevation of Bath Side Showing Vents 17129 - DELETED 17130 - DELETED 17131 - DELETED 17132 - DELETED 17133 - DELETED 17134 - DELETED 17135 - Typical Vertical 135 Degree Corner Details 17136 - Typical Vertical Corner Details 17137 - Mixer Tap Details 17138 - Cast In Leak Control Flange and Retro-Fitted 17139 - DELETED 17140 - Shower Screens - Floor Details 17141 - Shower Screens - Wall Abutments
- 17143 Shower Water-Stop Angle Section Through Floor

3. The nomination in a detail of a particular product or system is not intended as an endorsement for that product, system or manufacturer and shall not be interpreted as the only products or system that may be suitable for that situation.

Drawing Index

17142 - Shower Water-Stop Angle Details - Elevation of Floor Angle

drawing no. issue November 2020 17100 Н

NOTE: - Except for ceiling mounted shower heads, waterproofing is required to 2000 mm min. from the floor or 50 mm above the shower, whichever is higher. - When a ceiling mounted shower head is used the waterproofing must extend to the ceiling and a full height shower screen must be used. - Where a door occurs a waterstop angle is required. - A waterstop angle must be provided at the edge of the shower recess. - For enclosed showers a waterstop angle is to continue vertically up each wall. - Waterproof membrane and angle is to terminate at finished tile level. - Waterproofing is required 150 mm min. above bath, basin or vanity rim.	Vaterpr dow
Skirting mir wat	g tile (s n. 20 m erproo
	Wate
MULTIPLEX Built to outperform.	project Mu Inte



# NOTE:

- Waterproofing is required to 2000 mm min. from the floor or 50 mm above the shower, whichever is higher. - Where a door occurs a waterstop angle is required.

- Waterproof membrane and angle is to terminate at finished tile level. - Waterproofing is required 150 mm min. above bath, basin or vanity rim.

> Skirting tile (shown dashed) to finish min. 20 mm above the top of the waterproof membrane unless the whole wall is tiled

![](_page_35_Picture_4.jpeg)

![](_page_35_Picture_5.jpeg)

![](_page_35_Figure_6.jpeg)

December 2020 17102	D




























































Multiplex Standard Details -Internal Wet Areas

Semi Framed Shower Screen Set Into Tiles

ty	
SHOWER	
set flush channel.	
nd breaker	
ng fasteners	
date November 2020	drawing no. issue D





ness is determined by project class and tile weight. mbrane is not required under the water-stop angles.	
ed with sealant before membrane is applied	
cess	
angle and wall	
Dashed line indicates the step up in the concrete	
Orange line indicates a de-bond tape over the angle, epoxy and concrete	
Waterproof membrane	
date drawing no. issue A September 2020	

1.11 Appendix 2 - MPX Standard Details - Above Grade External Waterproofing

NOTES:

1. Dimension provided are nominal.

2. Some details may be shown exagerated or exploded to provi

3. The nomination in a detail of a particular product or system is as an endorsement for that product, system or

manufacturer and shall not be interpreted as the only products may be suitable for that situation.



Multiplex Standard Details -Above Grade External Waterproofing

## DRAWING INDEX:

vide clarity. s not intended	17200 - Drawing Index 17201 - Planter Box Details - Concrete, Preferred Op 17202 - Planter Box Details - Concrete, Preferred Or
or system that	17203 - Planter Box Details - Concrete, Preferred Op 17204 - Planter Box Details - Blockwork, Alternate O 17205 - DELETED
	17200 - DELETED 17207 - Pressure Seal Termination Details 17208 - Planter Box - Cable & Water Pipe Penetratio 17209 - Planter Box - Cable & Water Pipe Penetratio
	17210 - Planter Box - Cable & Water Pipe Penetratic 17211 - Planter Box - Cable & Water Pipe Penetratic 17212 - Planter Box - Cable & Water Pipe Penetratic 17213 - Planter Box - Cable & Water Pipe Penetratic
	17214 - Planter Box - Cable & Water Pipe Penetratic 17215 - Balcony Details - Outboard Edge - Victoria 17216 - Typical Cold or Temporary Movement Joint
	17217 - Flat Roof - Typical AC Duct Penetration 17218 - Flat Roof - Typical Pipe Penetrations 17219 - Flat Roof - Typical Conduit Penetrations
	17220 - Flat Roof - Expansion Joint 17221 - Spitters and Overflows 17222 - Balcony Details - Outboard Edge 17223 - Balcony Details - Window Sill
	17224 - DELETED 17225 - Flat Roof Typical Anchor Point Detail, Section 17226 - Siphonic Stormwater Drainage – Geberit Plu 17227 - Siphonic Stormwater Drainage – Geberit Plu
	17227 - Siphonic Stormwater Drainage – Geberit Plu 17228 - Siphonic Stormwater Drainage – Geberit Plu 17229 - Siphonic Drainage – Syphon Systems - Cas 17230 - Siphonic Drainage – Syphon Systems - Cas
	17231 - Movement Joints - Permanant, Using Ardex 17232 - Siphonic Stormwater Drainage - Geberit Plu 17233 - Siphonic Stormwater Drainage - Geberit Plu
	17234 - Siphonic Stormwater Drainage - Geberit Plu 17235 - Siphonic Stormwater Drainage - Geberit Plu 17236 - Roof or Terrace - Crane/Hoist Penetration -

title

ption ption - Details ption - Details )ption on Details, Conduit or Irrigation Pipe on Details, Conduit or Irrigation Pipe at High Level Option 1 on Details, Conduit or Irrigation Pipe at High Level Option 2 on Details, Conduit or Irrigation Pipe at Low Level on Details, Light Pole Base on Details, Guy Wire Anchor - Option 1 on Details, Guy Wire Anchor - Option 2 - "Triple Detail" on uvia - Plan uvia - Section Surface Fixed uvia - Enlarged Edge Detail - Surface Fixed st In - Plan st In - Section Butynol Strip

uvia - Cast In - Plan General Arrangement

via - Cast In - Section

via - Cast In - Contact Sheet Edge Details

via - Cast In - Hold Down Details

Details








date	drawing no.	issue
November 2020	17204	D



Cast in-s	itu planter box —
PVC conduits sized All joints sealed	d to suit contents
	4
All joints sized	to suit contents



<sup>project</sup> Multiplex Standard Details -Above Grade External Waterproofing



Planter Box - Cable & Water Pipe Penetration Details Conduit or Irrigation Pipe



Cast in reglet	
Waterproof membrane –	
Bead of sealant to surround penetration.	
PVC bend	
A	
Cast in-situ planter box	



ails -



ls -	Planter Box - Cable & Water Pipe Penetratio Details
′aterproofing	Conduit or Irrigation Pipe at Low Level









Balustrade	post
	Acorn nut
ded to balustrade post —	
urned up edge of steel	
to edge of tiles and PEC	
Bond breaker cove	
$\Delta \triangleleft$	
necified welded to PEC.	
VA A.	
	AAA
as specified welded to PFC -	
D	rip aroove
PFC ca	ist into slab edge
title	
/aterproofing Balc	ony Details - Outboard Edge - Victoria











Above Grade External Waterproofing

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1. Reinforcement, protection boards, drainage layer, etc. omitted for clarity. for use over critical locations. A gutter under the joint should also be considered. position or approved equivalent.

6. Best practice is to provide a hob each side of cold joint as per drawing 17220.



## 2. This detail must be ratified by the selected membrane manufacturer or amended to suit. 3. A hydrohilic water stop may be used if required or joint injection system equal to Sika Fuko 4. Protect joint with a minimum of 2 x layers of 6 mm thick x 400 mm wide coreflute strips taped in

# 5. If the joint will not be covered refer to detail 17231 for an alternative detail.

Roof or Terrace - Crane/Hoist Penetration - Details

Elastomeric sealant filled flush to concrete Sealant smear over face of concrete 50 mm wide or tape to create a de-bond zone De-bond tape —/ A strip of liquid applied membrane 150 mm wide, centred over cold — joint, min. 1.0 mm DFT or as otherwise specified by the Manufacturer Starter bar bei Infill slab

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DETAIL 1				
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## 1.12 Appendix 3 - MPX Standard Details - Hospital and Aged Care Internal Waterproofing

NOTES: -

I. Details provided are based upon a Caroma Maxton bath. Installation of alternative makes & models of bath must consider that manufacturer's installation recommendations and modify these details to suit.

2. Any framing details shown are general in nature and provided for information only. The framing design must be provided by a Structural Engineer. 3. Dimension provided are nominal.

4. Some details may be shown exaggerated or exploded to provide clarity. 5. The nomination in a detail of a particular product or system is not intended as an endorsement for that product, system or manufacturer and shall not be interpreted as the only products or system that may be suitable for that situation. 6. Only tested systems and materials may be used.

7. Vinyl sheet details are based upon the Armstrong DtS system as per BRANZ Appraisal 1013 [2018].



Multiplex Standard Details -Hospital & Aged Care Internal Waterproofing

## DRAWING INDEX:

17300 - Drawing Index
17301 - Typical Ensuite Plan
17302 - Sheet Vinyl Details - Welded Wall Joint
17303 - Sheet Vinyl Details - Oversized Set Down
17304 - Sheet Vinyl Details - Section Through Door Openin
17305 - Sheet Vinyl Details - Sheet Vinyl Details - Section 7
Slab With Oversize Set Down
17306 - Sheet Vinyl Details - Side View of WC Pan
17307 - Sheet Vinyl Details - Detail From Drawing 17306
17308 - Sheet Vinyl Details - Section Through S.P.S. Floor
17309 - Sheet Vinyl Details - Bath Tub Installation, General
17310 - Sheet Vinyl Details - Bath Tub Installation, Framing
17311 - Sheet Vinyl Details - Bath Tub Installation, Detail 1
17312 - Sheet Vinyl Details - Bath Tub Installation, Detail 2
17313 - Sheet Vinyl Details - Bath Tub Installation, Longitud
17314 - Sheet Vinyl Details - Bath Tub Installation, Transve
17315 - Sheet Vinyl Details - Bath Tub Installation, Detail 3
17316 - Sheet Vinyl Details - Bath Tub Installation, Detail 3.
17317 - Sheet Vinyl Details - Bath Tub Installation, Detail 4
17318 - Sheet Vinyl Details - Section Through 135° Corner

title

Joint et Down ough Door Opening, Slab With Set Down Details - Section Through Door Opening, WC Pan Drawing 17306 ough S.P.S. Floor Waste With Integral Leak Control Flange stallation, General Arrangement Plan stallation, Framing Plan stallation, Detail 1 from 17310

stallation, Detail 2 from 17310

stallation, Longitudinal Section

stallation, Transverse Section

stallation, Detail 3 from 17313

stallation, Detail 3A from 17313

stallation, Detail 4 from 17314

date

October 2017

drawing no. 17300 issue В



date August 2019	drawing no.	issue D









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Multiplex Standard Details -Hospital & Aged Care Internal Waterproofing

Sheet Vinyl Details - Section Through Door Opening Slab With Oversize Set Down



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А





f membrane	
Recess in con	crete
Leak control flange	
In-built drainage channel	
Insert with O rings	
date drawing no. January 2020 17308	issue A








NOTES: -

1. Details provided are based upon a Caroma Maxton bath. Installation of alternative makes & models of bath must consider that manufacturer's installation recommendations and modify these details to suit.

2. Any framing details shown are general in nature and provided for information only. The framing design must be provided by a Structural Engineer. 3. Dimension provided are nominal.

4. Some details may be shown exaggerated or exploded to provide clarity.

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7. Vinyl sheet details are based upon the Armstrong DtS system as per BRANZ Appraisal 1013 [2018].







date	ura
October 2017	

issue

В











1.13 Appendix 4 - MPX Standard Details - Plant Room Waterproofing

### DRAWING INDEX:

17400 - Drawing Index
17401 - Plinths or Machine Bases
17402 - Slab Edge With Engaged Plinth - Plan
17403 - Slab Edge With Engaged Plinth - Section
17404 - Penetrations - Section
17405 - Discharge Bunds - Section
17406 - Typical Pedestal/Stanchion Details - Plans
17407 - Typical Pedestal/Stanchion Details - Section
17408 - Permanant Form Work - Slab Edge - Section
17409 - Permanant Form Work - Floor Level Penetrations - Section
17410 - Permanant Form Work - Discharge Bunds - Section
17411 - Permanant Form Work - Machine Plinths
17412 - Permanant Form Work - Machine Plinths - Detail From 17419

NOTES:

1. Dimension provided are nominal.

2. Some details may be shown exagerated or exploded to provide clarity.

3. The nomination in a detail of a particular product or system is not intended as an endorsement for that product, system or manufacturer and shall not be interpreted as the only products or system that may be suitable for that situation.

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## **CONSTRUCTION SEQUENCE: -**

- 1. Form and cast pedestal.
- 2. Prepare concrete as specified my the manufacturer.
- 3. Drill and insert chemical anchors.
- 4. Apply primer for waterproof membrane.

- 5. Apply bond breakers.
- 6. Apply waterproof membrane.
- 7. Install base plate and seal as shown.
- 8. Apply additional coating of waterproof membrane over baseplate and bolts.



MULTIPLEX<br/>Built to outperform.Image: Multiplex Standard Details -<br/>Plantroom WaterproofingImage: Multiplex Standard Details -<br/>Pla









1.14 Appendix 5 - MPX Standard Details - Waterproofing - Miscellaneous Details

# NOTES:

- 1. Dimension provided are nominal.

 Some details may be shown exagerated or exploded to provide clarity.
 The nomination in a detail of a particular product or system is not intended as an endorsement for that product, system or manufacturer and shall not be interpreted as the only products or system that may be suitable for that situation.

### DRAWING INDEX:

- 17500 Drawing Index
- 17501 Membrane Locations and Selection Chart Locations
- 17502 Membrane Locations and Selection Chart Selection Chart



title

drawing no.

17500





- 1 Do not use sheet membranes in small and/or intricate planter boxes.
- 2 Do not use torch applied membranes when PVC pipe fittings are used unless suitability is confirmed by the membrane manufacturer.
- 3 Some liquid applied (including sprayed) may require a broadcast of sand to promote adhesion of mortar or to increase slip and skid resistance.
- 4 Obtain manufacturer's advice if systems are intermixed.



1.15 Appendix 6 - MPX Standard Details - Below Grade Waterproofing

### DRAWING INDEX:

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NOTES:

1. Dimension provided are nominal.

2. Some details may be shown exagerated or exploded to provide clarity.

3. The nomination in a detail of a particular product or system is not intended as an endorsement for that product, system or manufacturer and shall not be interpreted as the only products or system that may be suitable for that situation.



Drawing Index

title







NOTE: Depth of rebate shall be sufficient to achieve a 1:200 fall



Built to outperform.

drawing no.

17604


















## NOTE: MANUFACTURER'S DETAILS SHALL PREVAIL OVER ANY DETAIL SHOWN HEREIN.

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1. All penetrations must be firmly secured and stable. Grout around all penetrations that are not stable. Clean loose dust or dirt from the penetration surface using a clean, dry cloth or brush.

2. Cut the field membrane tight to the penetration and remove release liner. If membrane is not within 12 mm of penetration and not more than 50 mm from penetration, apply sealant tape to cover the gap. Roll firmly into place and remove release liner. If the membrane is greater than 50 mm from penetration, install more membrane to cover the gap repeating these instructions until Membrane/Tape is within 12 mm.

3. Apply Liquid Membrane around the penetration. Liquid Membrane should be placed to form a minimum 25 mm continuous fillet between the sheet Membrane/Tape and the base of the penetration. Cut "star" within trace of penetration to allow for patch membrane to slide over the penetration.

4. Cut a patch of sheet Membrane that is a minimum of 300 mm larger than the diameter or width of the penetration so that the patch extends 150 mm beyond the penetration in all directions. Remove the release liner and centre the patch over penetration and trace/draw the penetration profile onto the patch. Using sheers or utility knife, make relief cuts through the membrane. Refer to relief cut figures on right. Triangles formed by making a relief cut is not to exceed 50 mm in height when placed over penetration, i.e. penetration diameters or widths greater than 100 mm need to be trimmed. Remove and discard release liner.

5. Slide the patch over penetration and press into the partially cured Liquid Membrane. Ensure that the patch is pressed firmly into the Liquid Membrane and is positioned directly onto the Field Membrane/Tape below. Using a trowel, smooth out any Liquid Membrane that has flowed out of the relief cut.

6. Apply sealant Tape centred over the edges of the patch and roll firmly to form a tight seal to the sheet Field Membrane. Remove release liner from tape and discard.

7. Wrap the penetration with sealant Tape, positioning the tape at the base of the patch. Remove enough release liner to overlap Tape on to itself and roll/press firmly into place. Remove remaining release liner and discard. Repair small fish mouths by pressing firmly against penetration and repair large fish mouths by patching with sealant Tape.

## NOTE: MANUFACTURER'S DETAILS SHALL PREVAIL OVER ANY DETAIL SHOWN HEREIN.

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Multiplex Standard Details -Below Grade Waterproofing

Basement Details - Waterproofing Grade 3 -**Pipe Penetration Installation Details** 









